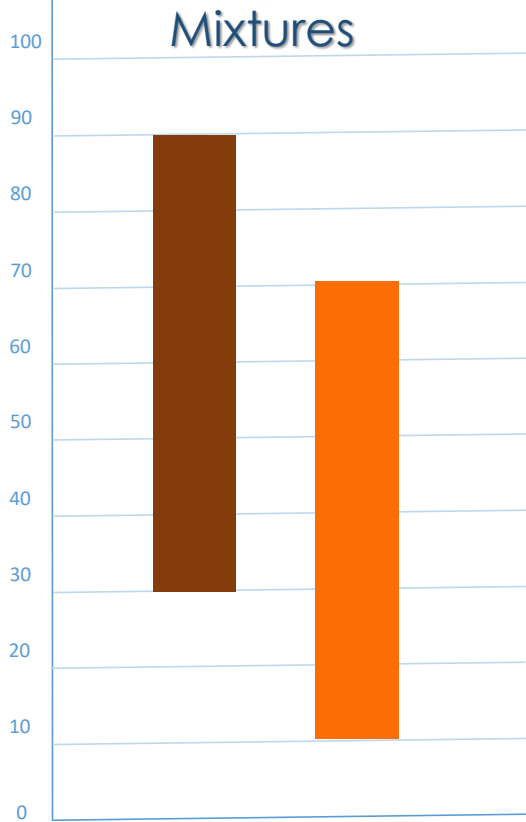


QUICK GUIDE FOR MIG WELDING x PROTECTIVE GASES x ALUMINUM

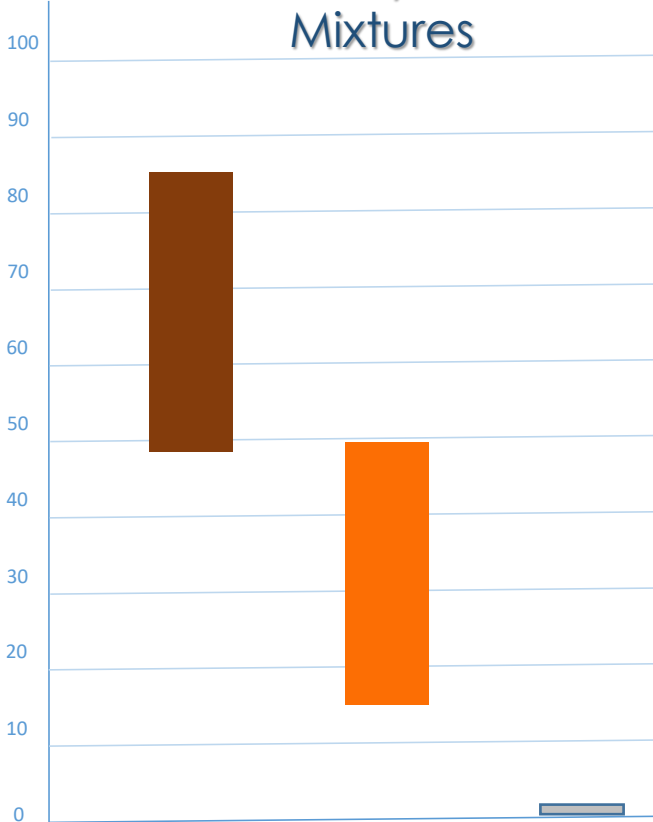
ALUMINUM

Alternative 1
Binary Gas
Mixtures



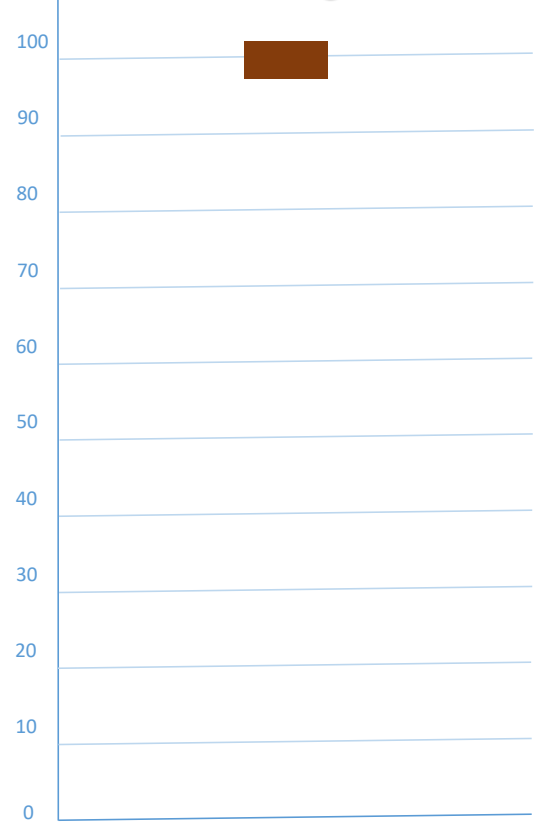
Argon	Helium
30-90	10-70

Alternative 2
Ternary Gas
Mixtures



Argon	Helium	Nitrogen
49,985-84,985	15-50	0,015

Alternative 3
Pure Argon



Argon
100