

QUICK GUIDE FOR MIG WELDING x PROTECTIVE GASES x COPPER

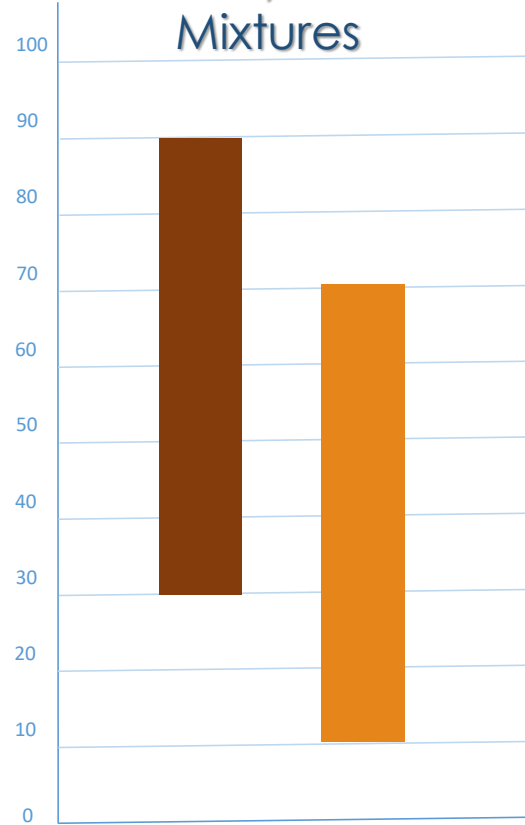
COPPER

Alternative 1 Pure Helium



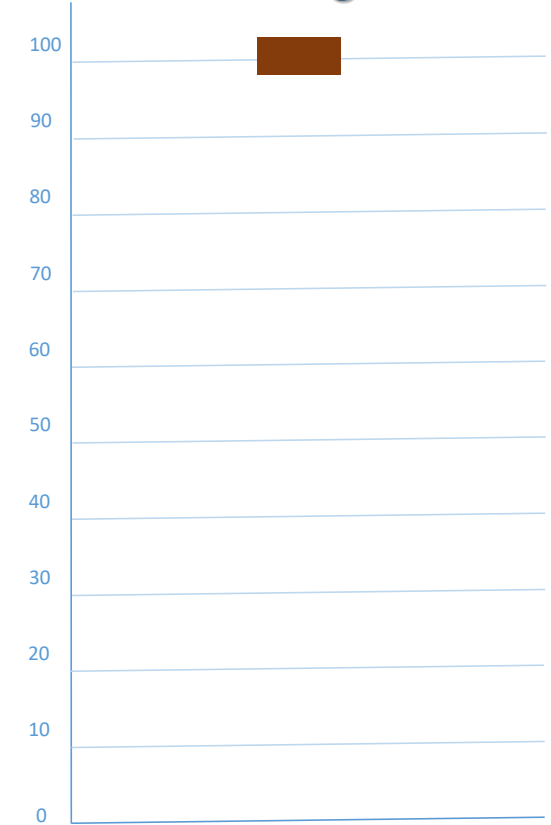
Helium
100

Alternative 2 Binary Gas Mixtures



Argon	Helium
30-90	10-70

Alternative 3 Pure Argon



Argon
100