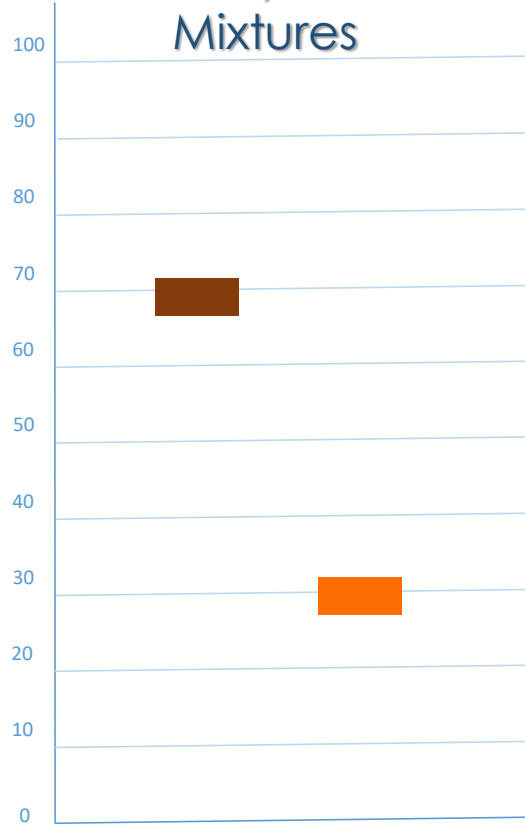


QUICK GUIDE FOR MIG WELDING x PROTECTIVE GASES x NICKEL ALLOYS

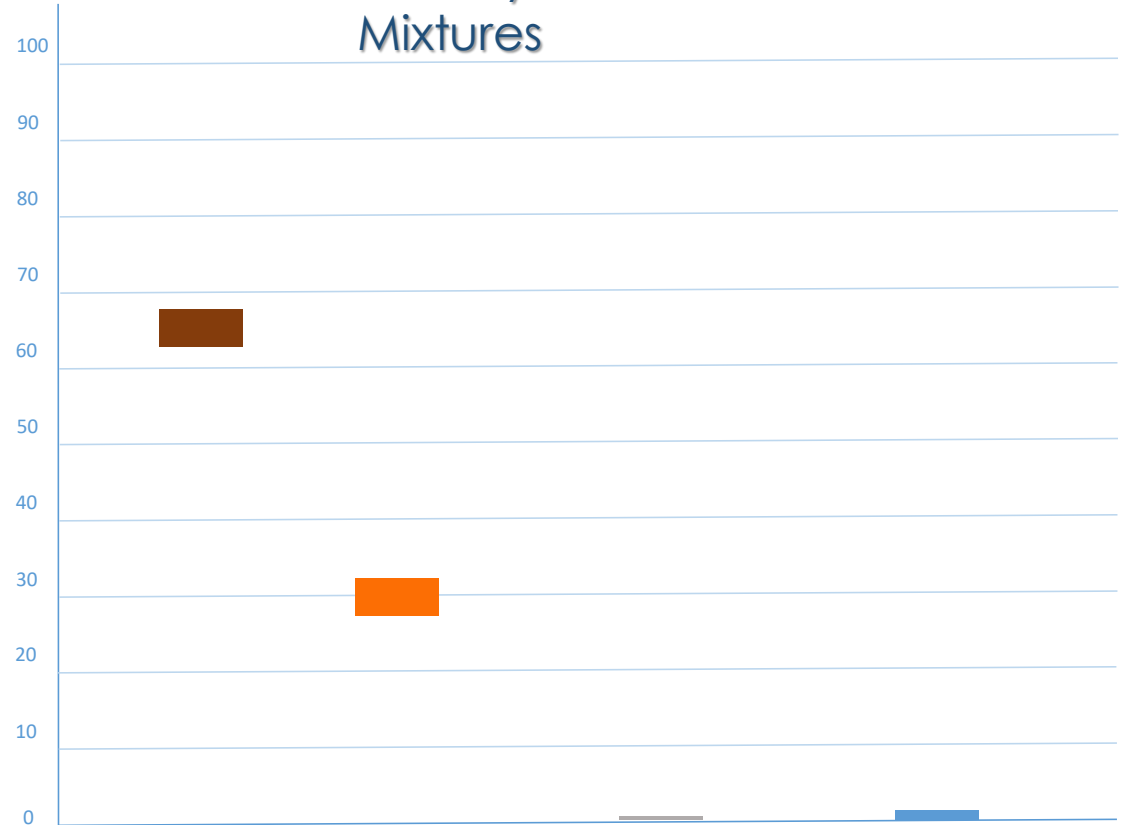
NICKEL ALLOYS

Alternative 1 Binary Gas Mixtures



Argon	Helium
70	30

Alternative 2 Quaternary Gas Mixtures



Argon	Helium	Carbon Dioxide	Hydrogen
67,88	30	0,120	2